VERNIER TAPES

For Shopsmith Adjustable Stop Collar (555937)

.005	.010	.015	.020	.025	.030	.035	.040	.045	.050	.055	.060

[1/128	1/64	3/128	1/32	5/128	3/64	7/128	1/16

How to install:

- 1. Print "Vernier Tapes" .pdf file on 8-1/2" x 11" paper.
- 2. Measure printed tapes; they should be slightly longer than 7" (7.07", to be exact).
- 3. If tapes are the wrong length, adjust printer or copy the printout on a reducing/enlarging copier to make it the correct size.
- 4. Cut tapes from printout.
- 5. Spray back of tapes with spray adhesive (such as 3M 77).
- 6. Apply tapes to top and bottom parts of stop collar.

How to use:

- 1. To adjust table height in thousandths of an inch, use top tape.
- 2. To adjust table height in 1/128ths of an inch, use bottom tape.
- 3. After deciding which tape to use, choose a line on the opposite tape to serve as your indicator or reference mark.
- 4. Turn the collar clockwise to raise the table.
- 5. Turn the collar counterclockwise to lower it.
- 6. For more great tips like this, take a class at the Shopsmith National Woodworking Academy in Dayton, Ohio or on the Internet at HANDS ONLINE! (<u>http://www.shopsmithacademy.com</u>).



Note the gap in the top Vernier. This lets you reach the locking Allen screw.



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